

MODEL YEAR 2020

GLC



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THE 2020 GLC

A commanding view of what comes next.

For generations, one symbol has cast a singular glow of leadership from most every type of automobile—sports cars to luxury sedans. From the very first car to today's ultramodern family of cars and SUVs, the Three-Pointed Star evokes the forefront of innovation. A pinnacle of precision. Benchmarks in balanced performance. Trendsetting yet timeless style. And a wide range of power choices—even one with a plug. For 2020, the Mercedes-Benz GLC SUVs and Coupes reassert their leadership not just with new looks, but with countless new reasons to look into them.

MODELS

GLC 300 SUV

GLC 300 4MATIC SUV/Coupe

GLC 350e 4MATIC SUV

AMG GLC 43 SUV/Coupe

AMG GLC 63 SUV/Coupe

AMG GLC 63 S Coupe



04

Key Features

06

Model Overview

14

Packages

16

SUV

22

Plug-in Hybrid SUV

24

Coupe

28

AMG

34

Build Your Own

38

Ownership



GLC 300 SUV

—
255-hp inline-4 turbo engine
Rear-wheel drive

designo[®] Selenite Grey Magno
20" twin 5-spoke wheels
Parking Assistance Package

Standard and available equipment may vary by model. Please see back of brochure.

KEY FEATURES



PERFORMANCE

Engine: Inline-4 turbo, inline-4 turbo with EQ Power plug-in hybrid electric motor, AMG-enhanced V6 biturbo, or handcrafted AMG V8 biturbo

9-speed transmission: 9G-TRONIC, AMG SPEEDSHIFT® TCT or MCT, all with shift paddles

DYNAMIC SELECT drive modes

Rear-wheel drive, 4MATIC® all-wheel drive, or AMG Performance 4MATIC or variable-torque 4MATIC+*

4-wheel independent suspension: Selective damping (GLC 300, GLC 350e), or multimode AMG Sport Suspension based on AIR BODY CONTROL (AMG models)

ECO Start/Stop system



DESIGN

LED headlamps and taillamps, LED Intelligent Light System*

18" to 21" alloy wheels*¹

AMG Line and Night Package (GLC 300)*

AMG Aerodynamics, Carbon Fiber, Night and Performance Studio Packages (AMG models)*

Power tilt/sliding sunroof (Coupes), or power Panorama roof* (SUVs)

A range of hand-fitted upholsteries, from MB-Tex to suedelike DINAMICA to *designo*® Nappa leather*

Gloss or natural grain wood cabin trim, or carbon fiber for AMG models*



SAFETY

Radar-based Active Brake Assist collision mitigation, PRE-SAFE®, and Blind Spot Assist with Exit Warning

Rearview camera, or multicamera Surround View System*

Intelligent Drive* driver assistance suite, including Active Distance Assist DISTRONIC®; Active Steering, Lane Change and Speed Limit Assists; Active Brake Assist with Cross-Traffic Function; Evasive Steering Assist; Route-based Speed Adaptation; and PRE-SAFE PLUS

Mercedes-Benz Emergency Call

Crosswind Assist

Trailer Stability Assist* (included with trailer hitch)



LUXURY

Heated power front seats with driver-seat memory

Ventilated front seats,* heated rear seats*

40/20/40-split rear seats with power fold-down, power liftgate

KEYLESS-GO®,* hands-free liftgate*

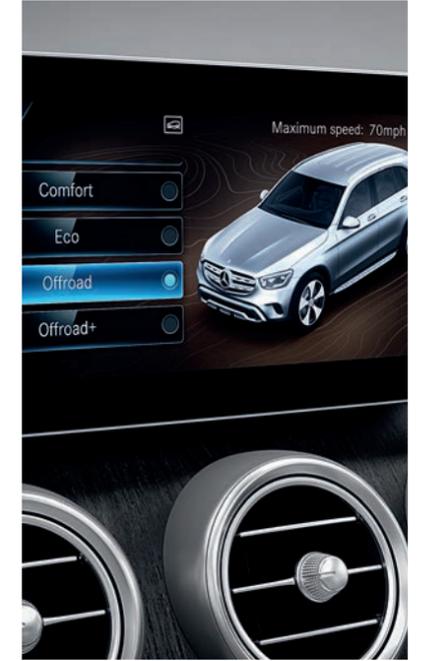
Heated, power-folding side mirrors

13-speaker Burmester® Surround Sound System*

Dual-zone or 3-zone* climate control with dust and odor filters

64-color LED ambient lighting/illuminated front door sills*

Hands-free Active Parking Assist*



TECHNOLOGY

10.25" multimedia touchscreen, Touch Control Buttons on steering wheel, touchpad on console

Mercedes-Benz User Experience (MBUX); "Hey, Mercedes" voice assistant with Natural Language Understanding; MB Navigation*

Apple CarPlay™ and Android Auto

12.3" digital instrument cluster,* Head-Up Display*

AMG DRIVE UNIT performance controls on steering wheel*

Wireless phone charging*

Mercedes me connect featuring smartphone app with Remote Start, 4G LTE WiFi,* and more²

*Optional or not available on some models. Please see back of brochure.

Within the toned, muscular body of a GLC beats the enthusiastic heart of a sport sedan. While its SUV capabilities inspire your confidence, a Mercedes-Benz must first ignite your passion.



WHEN ALL YOU WANT IS TO
DO IT ALL

Standards elevated and accelerated

Fresh looks and LED lighting might catch your eye, but a long list of improvements offer deeper rewards you can enjoy for years. New generations of technology advance driving ease and cabin convenience, from active assists to the intelligent voice assistant you summon by saying "Hey, Mercedes." And the SUV that sets the standard in its segment raises its standard equipment, too, from Apple CarPlay® and Android Auto to Blind Spot Assist.

A sporting soul, embodied nine ways

Every GLC wraps the responsive performance of a sport sedan in a versatile, spacious cabin. Turbo power ranges from a more spirited new inline-4, to a plug-in hybrid, to biturbo V6 or V8 AMG models. And along with five SUVs, four GLC Coupes show their sporty soul on every surface.

GLC models

- GLC 300 SUV
- GLC 300 4MATIC SUV and Coupe
- 255-hp inline-4 turbo
- GLC 350e 4MATIC Plug-in Hybrid SUV
- 315-hp (combined) inline-4 turbo with plug-in electric motor
- AMG GLC 43 SUV and Coupe
- AMG-enhanced 385-hp V6 biturbo
- AMG GLC 63 SUV and Coupe
- Handcrafted 469-hp AMG V8 biturbo
- AMG GLC 63 S Coupe
- Handcrafted 503-hp AMG V8 biturbo





GLC 300 4MATIC COUPE

designo® Platinum White Pearl/

Black Nappa leather

Natural Grain Black Ash wood

Premium Package

Multimedia Package

THE CONFIDENCE TO GO AHEAD

Eyes on the future, enjoyment here and now

The GLC was already expert at matching invigorating performance with reassuring safety, and function with fun. Its versatility leaps ahead for 2020: A new GLC 300 engine boosts power yet can still return 24 combined mpg.³ Three types of 4MATIC[®] all-wheel drive pair all-season confidence with model-specific handling benefits.⁴ And a team of available driver assistance systems⁵ help make any drive feel safer and less stressful—changing lanes with the tap of a turn signal, using GPS to slow your cruising speed for offramps or school zones, and watching for danger ahead or from behind.

Capability highlights

4MATIC, AMG Performance 4MATIC, or AMG Performance 4MATIC+ all-wheel drive*

Inline-4 turbo, V6 biturbo or V8 biturbo engine; DYNAMIC SELECT drive modes

Radar-based Active Brake Assist frontal collision mitigation,⁶ Blind Spot Assist with Exit Warning Assist,⁷ rearview camera⁸

Driver Assistance Package* including Active Distance Assist DISTRONIC[®] cruise control; Evasive Steering Assist; Active Blind Spot, Emergency Stop, Lane Change, Speed Limit and Steering Assists; and more

There are many measures of SUV capability, and as many ways a GLC excels: It's confident in challenging conditions, energetic yet efficient, adventuresome yet accommodating.

*Optional or not available on some models. Please see back of brochure.





PRECISELY WHERE YOU
WANT TO BE

Crafted to captivate your senses

Hand-finished wood in up to five choices lets you tailor your GLC's spacious cabin to suit you. Heated front and rear* seats, 64-color ambient lighting,* and 13-speaker surround sound* from Burmester®—Germany's revered crafters of high-end home audio—let you keep tailoring the GLC cabin to suit your mood. Or even set a new one.

Responds to your touch, and your voice

The Mercedes-Benz User Experience (MBUX) includes multitouch interfaces on the steering wheel, console and touchscreen. Its natural voice assistant can respond to normal language, and learn your ways. MB Navigation* can overlay directions on live video of your next turn.⁹

Every GLC is crafted to honor a deep tradition of enduring workmanship, and engineered to help you quickly feel comfortable with its innovations.

Luxury highlights

Heated, ventilated* and power front seats; heated rear seats*

Dual-zone (or 3-zone*) climate control with pollen and odor filters

Mercedes-Benz User Experience (MBUX) with natural voice assistant, 10.25" central touchscreen

12.3" digital instrument cluster,* Head-Up Display*¹⁰

MB Navigation with augmented video and Speed Limit Assist*

Apple CarPlay™ and Android Auto,¹¹ wireless charging*

In-car WiFi* with TuneIn Radio^{®2}

*Optional on some models. Please see back of brochure.



OPTION PACKAGES



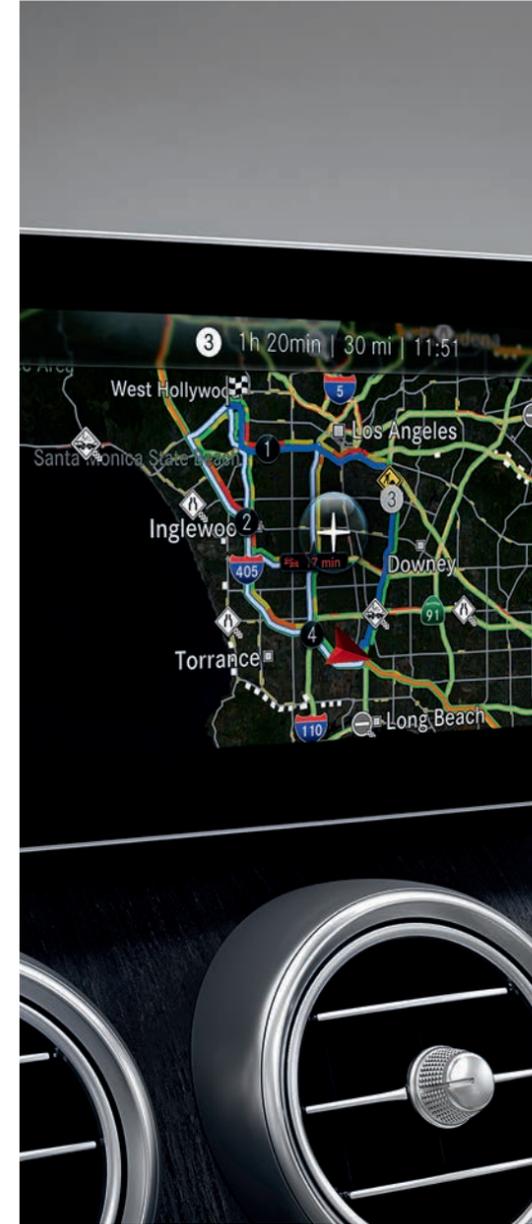
DRIVER ASSISTANCE PACKAGE

Active Distance Assist DISTRONIC®
Active Brake Assist with Cross-Traffic Function,
Evasive Steering Assist, Active Emergency
Stop Assist, Congestion Emergency Braking
Active Blind Spot, Lane Change, Lane Keeping,
Speed Limit and Steering Assists
PRE-SAFE® PLUS rear collision preparation
Extended Restart in Stop-and-Go Traffic
Route-based Speed Adaptation



STYLING PACKAGES

designo® Nappa leather interior packages
AMG Line and Night Package (GLC 300)
AMG Performance Studio Package (GLC 43)
AMG Aerodynamics Package (GLC 63, 63 S)
AMG Exterior Carbon Fiber and AMG Night
Packages (AMG models)



MULTIMEDIA PACKAGE

MB Navigation
3 years of no-charge online map updates
MBUX Augmented Video for Navigation
Live Traffic Information
Speed Limit Assist

Bring your dream to your driveway

Even with an abundance of standard features, a menu of enticing options lets you create a GLC SUV or Coupe that's an ideal fit for your life and your sense of style. Thoughtfully curated option packages—including the selection shown here—make it easy to add the most popular features, or group features that perform even better in concert than they would individually. There's also a wide selection of individual options and Genuine Mercedes-Benz Accessories that help you take the GLC that's in your dreams and put it in your driveway.

Package contents and standard equipment vary by model. Turn to page 35 or visit MBUSA.com for details.

Other packages and options

Premium Package (standard AMG, coupe models)
Exterior Lighting Package
Parking Assistance Package

Power sunroof (coupes) or Panorama roof (SUVs)
Rear lip spoiler; brushed aluminum running boards
12.3" digital instrument cluster; Head-Up Display
Burmester® Surround Sound System
3-zone climate control
Inductive wireless charging with NFC pairing
Ventilated front seats; heated rear seats
Heated steering wheel
Trailer hitch (Class II)¹²

AMG Performance steering wheels (4 finishes)
AMG DRIVE UNIT
AMG Performance front seats
AMG Track Pace

With a wide variety of models, trim choices and equipment, your GLC can feel like a perfectly tailored fit. Many of its options also let you customize their own features over and over, anytime you see fit.

Please see endnotes at back of brochure.

THE GLC SUVs

Flexible space in a rigid body. Cutting-edge tech in finely crafted luxury. Even with fresh looks, the true beauty of a GLC is never having to choose between style and substance.





GLC 300 SUV

255-hp inline-4 turbo engine

Lunar Blue metallic

20" AMG® Y 5-spoke wheels

AMG Line

Exterior Lighting Package

Modes in the mood for driving

A new 255-hp turbo inline-4 unleashes 273 lb-ft of torque from just 1,300 rpm, for quick takeoffs and easy merges. The slick 9-speed automatic lets you take charge with shift paddles. DYNAMIC SELECT offers five driving modes, from ECO to Sport+ to an Individual mode you can configure for yourself.

Room to stretch your imagination

Contoured seats offer lasting comfort for five adults and a wide range of elegant, hand-fitted upholstery. Power-fold the 40/20/40-split rear seatbacks for up to 56.5 cu ft of cargo space.¹³ The standard power liftgate is also available with hands-free operation.

Looks that get admiring glances

A reshaped grille, chrome accents, twin power-dome hood and 18" wheels¹ embolden the GLC. The AMG Line's chrome diamond-block grille sets off its AMG styling and 19" wheels, while adding sporty cabin details. The Night Package adds gloss black exterior accents. Choose among 11 wheel options, up to 20"

Virtual eyes on the real world

Enhanced driver assists reach beyond safer driving. After you park, standard Blind Spot Assist can alert passengers before they open a door.⁷ The available Driver Assistance Package includes systems to help you execute evasive maneuvers,¹⁴ spot pedestrians in your path,¹⁵ and make traffic jams less stressful.¹⁶

Whether driven by its rear wheels or all four, the turbocharged GLC 300 SUV fuses sporty with secure, comfortable with confident, and innovative with inspiring as only a Mercedes-Benz can.



TO FIND A LOYAL FOLLOWING LEAD THE WAY

The GLC 300 and GLC 300 4MATIC SUVs

“Do one thing well and stick with it” has never, ever been a mantra at Mercedes-Benz. No vehicle earns the Star in its grille without raising standards in many dimensions, some of which seem irresolvably conflicting in other cars: Adventurous yet protective. Comforting yet cutting-edge. And steeped in tradition yet a bold innovator. Innovation is in fact the defining tradition of Mercedes-Benz, and it’s why the GLC—already the best-seller in its showroom—isn’t resting on its popularity. More than an SUV, it’s an SUV that always strives to outperform and overachieve.

For 2020, it wraps technological leaps in a design that’s sportier and more elegant—words that also describe its athletic handling with rear-wheel or 4MATIC® all-wheel drive. Its highly acclaimed, richly appointed cabin now features an intelligent voice assistant. Now you can say “Hey, Mercedes, I’m warm,” for example, and the climate control adjusts. Of course, with its turbo torque, nimble 4-wheel independent suspension, and advanced network of radar- and camera-based safety systems, responding is one thing—well, many things—the GLC does best of all.



BUNDLE OF **ENERGY**

The GLC 350e EQ Power Plug-in Hybrid SUV

The GLC 350e is the only GLC with a plug. An advanced lithium-ion battery teams with the efficiently added torque of a 90kW electric motor. Radar helps it intelligently recuperate energy as you slow down. The available navigation can help optimize the use of gas and electric power along your route, or up to four miles ahead if you're not using guidance. What's even more appealing is everything that doesn't change from its GLC roots—from its roomy and luxurious cabin to the year-round confidence of its 4MATIC® all-wheel drive. In other words, the GLC 350e is the only plug-in that's a GLC.

Plug-in hybrid highlights

315-hp (combined) inline-4 turbo gasoline engine with 90kW electric motor

Lithium-ion battery¹⁷ charges at home or public charging station

Exclusive 18" and 19" aero wheel options¹

Haptic accelerator pedal offers efficient driving feedback via gentle pulsing

Radar-based Regenerative Braking System

Available MB Navigation⁹ with Route-Based Battery Optimization and Anticipatory Operating Mode enhance electric range

Instead of venturing off the beaten path to an uncharted wilderness, the GLC 350e is helping pave the way to a brighter tomorrow. It's an SUV for exploring the modern world.

Please see endnotes at back of brochure.



GLC 300 4MATIC COUPE

—
255-hp inline-4 turbo engine
4MATIC® all-wheel drive

designo® Cardinal Red metallic
20" AMG® multispoke wheels
AMG Line

Confidence in every curve

Blurring the line between a sport coupe and an SUV creates a vehicle notable for its precision and sharp focus. A new 255-hp turbo inline-4, paddle-shifted 9-speed, agile selective-damping suspension, and lightweight 4MATIC® all-wheel drive collaborate for performance that's swift, surefooted and sporty.

Seductive on every surface

LED headlamps sweep back from a bold new grille. The sculpted hood's twin power domes draw the eye to the flared fenders, along the arching roofline, to the wraparound LED taillamps. Six 19" or 20" wheel options¹ accentuate the wide track and solid stance.

Stylishness with a spacious twist

AMG Line and black-accented Night Package options beef up the muscle with AMG® wheels and styling, a diamond-block grille, and sporty details for the GLC Coupe's roomy and refined cabin. Cargo space¹³ with five passengers aboard is comparable to its SUV sibling, as are its many upholstery and trim choices.

Responsive like never before

Touch-sensitive controls on the steering wheel and console team with a 10.25" touchscreen and analog or available reconfigurable digital instruments. The Mercedes-Benz User Experience (MBUX) also lets you operate many features by speaking naturally.

The GLC Coupe inspires you to rethink how a capable, confident SUV can look, and how it can make you feel. It also dares you to reconsider how a sporty coupe can be a perfect fit for your life.



ITS MUSCLE IS DEFINED AND **REDEFINED**

The GLC 300 4MATIC Coupe

The GLC Coupe sets out to define its place in the driving world not by defying convention but with a refreshing new perspective. Banish the belief that a coupe can't take on a load of luggage, or that it can't have a welcoming back seat with its own wide doors. And let the idea of coupes being seasonal go into permanent hibernation: Standard 4MATIC all-wheel-drive is in its element in winter, on wet roads, and winding around dry corners—although that last part brings it right back to its own sporty curves: Within its uniquely muscular body is a pure coupe soul.

From the heated power driver seat, the cockpit combines stylish design with a commanding view ahead—a bonus of it being a GLC. Aluminum-ringed vents and a flowing console are set off by natural-grain or polished wood. Opt for the aggressively aerodynamic exterior enhancements of the AMG Line, and from inside you can enjoy a flat-bottom steering wheel, brushed metal pedals, and sport front seats. However you decide to equip it, power-folding the 40/20/40 rear seats lets you turn your GLC into a sporty two-seater. With a nearly 50-cubic-foot trunk.



DRIVING PERFORMANCE



WHERE EVERY STORY IS **GRIPPING**

From a family that races, a rush for yours

Sometimes the engineers at Mercedes-AMG seem more like mad scientists. Such was the case 20 years ago when they dared to unleash on the world a high-performance SUV. The infusion of motorsports-winning DNA created an entirely new category of vehicle. Fresh off the unbeaten track for 2020 are the five AMG GLC SUVs and Coupes—each with biturbo power, performance-focused all-wheel grip, and multimode air suspension. Vertical grille bars and 20" to 21" wheels¹ preview countless elements that team up to invoke their racing heart—and inspire yours.

AMG handling highlights

AMG Performance 4MATIC[®] all-wheel drive (V6), or 4MATIC+ with electronic limited-slip differential (V8s)

AMG Sport Suspension based on AIR BODY CONTROL

AMG DYNAMIC SELECT drive modes

AMG Sport or Performance exhaust*

AMG Performance steering wheels, with AMG DRIVE UNIT controls*

AMG Sport, Performance, Composite or Ceramic Composite front brakes*¹⁸

*Fresh from the unbeaten tracks:
Benefiting from more than half a
century of racing championships,
there may be no line of SUVs with
such a pure performance pedigree.*

*Optional or not available on some models.
Please see back of brochure.



PERFECT FOR ROAD TRIPS AND **POWER TRIPS**

The tenacity of torque

A biturbo V6, AMG-enhanced for higher boost and lower friction, propels the GLC 43 SUV and Coupe. For sportier handling, AMG Performance 4MATIC® sends 69% of total torque to the rear wheels. Handcrafted biturbo V8s power the GLC 63 SUV or Coupe, and the GLC 63 S Coupe. AMG Performance 4MATIC+ and an electronic limited-slip rear differential can send 100% of the torque to the rear axle.

The style of substance

While every AMG GLC now wears the signature vertical grille bars, details distinguish each model while letting you personalize your own: At least four 20" or 21" AMG® wheel styles! As many as four AMG Performance steering wheels. Several exterior styling packages. Plus a variety of ways to further heighten performance and panache.

AMG GLC 43 highlights

- AMG-enhanced 3.0L V6 biturbo engine
385 hp and 384 lb-ft of torque
- AMG SPEEDSHIFT® TCT 9-speed
- AMG Performance 4MATIC® all-wheel drive

AMG GLC 63/63 S highlights

- Handcrafted AMG 4.0L biturbo V8 engine
GLC 63: 469 hp and 479 lb-ft of torque
GLC 63 S: 503 hp and 516 lb-ft of torque
- AMG SPEEDSHIFT MCT multiclutch 9-speed
- AMG Performance 4MATIC+ all-wheel drive
with variable torque (50/50 to 100% rear)

Please see endnotes at back of brochure.

AMG GLC 63 S COUPE

Handcrafted 503-hp V8 biturbo
AMG Performance 4MATIC+

designo® Cardinal Red metallic
21" AMG® forged cross-spoke
wheels, black



AMG
DRIVING PERFORMANCE

BUILD YOUR OWN

Specifications	GLC 300 SUV and Coupe	GLC 350e EQ Power SUV	AMG GLC 43 SUV and Coupe	AMG GLC 63 SUV and Coupe	AMG GLC 63 S Coupe	
Engine	Type	2.0L inline-4 turbo w/Direct Injection	2.0L inline-4 turbo w/ Direct Injection + 90kW plug-in electric motor	AMG-enhanced 3.0L V6 biturbo w/Direct Injection	Handcrafted AMG 4.0L V8 biturbo w/Direct Injection	Handcrafted AMG 4.0L V8 biturbo w/Direct Injection
	Power Torque	255 hp @ 5,800–6,100 rpm 273 lb-ft @ 1,800–4,000 rpm	315 hp (combined) 516 lb-ft (combined)	385 hp @ 6,100 rpm 384 lb-ft @ 2,500–5,000 rpm	469 hp @ 5,500–6,250 rpm 479 lb-ft @ 1,750–4,500 rpm	503 hp @ 5,500–6,250 rpm 516 lb-ft @ 2,000–4,500 rpm
Automatic transmission	9G-TRONIC 9-speed w/shift paddles	9G-TRONIC 9-speed w/shift paddles	AMG SPEEDSHIFT® TCT 9-speed w/shift paddles	AMG SPEEDSHIFT MCT 9-speed w/shift paddles	AMG SPEEDSHIFT MCT 9-speed w/shift paddles	
Acceleration, 0–60 mph¹⁹	6.1 sec (SUVs) 6.2 sec (Coupe)	5.6 sec	4.7 sec	3.8 sec	3.6 sec	
Wheels¹	18" split 5-spoke	18" split 5-spoke	20" AMG® Y 5-spoke	20" AMG twin 5-spoke	20" AMG twin 5-spoke	
Suspension	4-wheel multilink w/selective damping		4-wheel multilink AMG RIDE CONTROL Sport Suspension w/3-stage damping			
Drivetrain	Rear-wheel drive (SUV only) or 4MATIC® all-wheel drive	4MATIC all-wheel drive	AMG Performance 4MATIC all-wheel drive	AMG Performance 4MATIC+ all-wheel drive	AMG Performance 4MATIC+ all-wheel drive	

KEY STANDARD FEATURES

GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Performance and efficiency
● ● ● ● ●	ECO Start/Stop system
● ● ● ● ●	DYNAMIC SELECT <i>AMG DYNAMIC SELECT on AMG models</i>
– – ○ ○ ○	Steering wheel-mounted AMG DRIVE UNIT
– ● – – –	Plug-In Hybrid Drive w/4 driving modes
– ● – – –	Haptic accelerator pedal
– ● – – –	Radar-based Regenerative Braking System
○ ● – – –	4MATIC permanent all-wheel drive <i>Also std on GLC 300 Coupe</i>
– – ● – –	AMG Performance 4MATIC all-wheel drive
– – – ● ●	AMG Performance 4MATIC+ all-wheel drive
● ● ● ● ●	Torque Vectoring Brake <i>ESP® Dynamic Cornering Assist on AMGs</i>
– – ● ● ●	Electronically controlled limited-slip rear differential
– – ○ ● ●	AMG Performance Exhaust System

GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Comfort and convenience
● ● ● ● ●	Power front seats w/3-position driver-seat memory
○ ○ ○ ● ●	Front passenger-seat memory
○ ○ ● ● ●	Sport front seats
● ● ● ● ●	40/20/40-split folding rear seatbacks w/power release
● ● ● ● ●	Power tilt/telescoping steering column
● ● ● ● ●	Multifunction steering wheel w/Touch Control Buttons
● ● ● – –	Steering wheel w/Nappa leather trim
– – ● ● ●	AMG Performance steering wheel in Nappa leather
– – ○ ○ ●	AMG Performance steering wheel in Nappa/DINAMICA
● ● ● ● ●	Heated front seats
● ● ● ● ●	Dual-zone automatic climate control w/dust/pollen/odor filters
– ● – – –	Remote pre-entry climate control
● – ● ● ●	Power tilt/sliding glass sunroof <i>Coupes</i>
● ● ● ● ●	Household-type 115-volt AC power outlet (in rear cabin)
○ ○ ● ● ●	64-color LED ambient lighting <i>Also std on GLC 300 Coupe</i>
○ ○ ● ● ●	Illuminated front door sills <i>Also std on GLC 300 Coupe</i>

GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Safety and security
● ● ● ● ●	Active Brake Assist
● ● ● ● ●	ATTENTION ASSIST ²⁰
● ● ● ● ●	PRE-SAFE® w/PRE-SAFE Sound hearing protection technology ²¹
● ● ● ● ●	Crosswind Assist
● ● ● ● ●	Electronic Stability Program (ESP®)
● ● ● ● ●	Adaptive braking technology: Predictive Brake Priming, Automatic Brake Drying, Hill-Start Assist, brake HOLD feature
● ● ● ● ●	Emergency-sensing Brake Assist (BAS®)
● ● ● ● ●	Advanced Tire Pressure Monitoring System
● ● ● ● ●	Mercedes-Benz Emergency Call
● ● ● ● ●	7 air bags
● ● ● ● ●	Rearview camera ⁸
● ● ● ● ●	Blind Spot Assist w/Exit Warning Assist ⁷
● ● ● ● ●	LED headlamps, Daytime Running Lamps and taillamps
● ● ● ● ●	SmartKey remote locking w/KEYLESS-START
● ● ● ● ●	Power liftgate
○ ○ ● ● ●	KEYLESS-GO® <i>Also std on GLC 300 Coupe</i>
● ● ● ● ●	Antitheft alarm system w/remotely panic feature
● ● ● ● ●	Rain-sensing windshield wipers, heated windshield washers
● ● ● ● ●	Rear-window wiper w/auto-on in Reverse <i>SUVs</i>
● ● ● ● ●	Integrated garage-door opener
● ● ● ● ●	Heated power side mirrors w/power fold-in
● ● ● ● ●	Auto-dimming driver-side and inside rearview mirrors

GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Entertainment and navigation
● ● ● ● ●	10.25" high-resolution color touchscreen multimedia display
● ● ● ● ●	Console-mounted central touchpad controller w/multitouch gestures (swipe, pinch to zoom)
● ● ● ● ●	Analog gauges w/color multifunction display
○ ○ ○ ● ●	Reconfigurable 12.3" digital instrument cluster
● ● ● ● ●	Color multifunction display (integrated w/instrument cluster)
● ● ● ● ●	Mercedes-Benz User Experience (MBUX)
● ● ● ● ●	"Hey, Mercedes" voice assistant w/Natural Language Understanding
● ● ● ● ●	Smartphone Integration w/Apple CarPlay™ and Android Auto ¹¹
○ ○ ○ ● ●	MB Navigation ⁹ w/no-charge over-the-air map updates for 3 years
○ ○ ○ ● ●	3 years of Live Traffic Information via <i>Mercedes me connect</i> ²
○ ○ ○ ● ●	Burmester® Surround Sound System <i>Also std on GLC 43 Coupe</i>
● ● ● ● ●	FrontBass® system
● ● ● ● ●	Bluetooth® audio streaming, hands-free Bluetooth interface
● ● ● ● ●	Dual USB-C ports ²²
● ● ● ● ●	HD Radio® receiver
○ ○ ● ● ●	SiriusXM® 6-month All Access trial ²³ <i>Also std on GLC 300 Coupe</i>
● ● ● ● ●	3 years of <i>Mercedes me connect</i> services ²

GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Option Packages
○ ○ ● ● ●	Premium Package <i>Also std on GLC 300 Coupe</i>
● ● ● ● ●	64-color LED ambient lighting, illuminated front door sills
● ● ● ● ●	SiriusXM 6-month All Access trial
● ● ● ● ●	KEYLESS-GO
○ ○ ○ ● ●	Multimedia Package
● ● ● ● ●	MB Navigation ⁹
● ● ● ● ●	MBUX Augmented Video for Navigation
● ● ● ● ●	3 years of no-charge online navigation map updates ²
● ● ● ● ●	3 years of Live Traffic Information ²
● ● ● ● ●	Speed Limit Assist
○ ○ ○ ○ ○	Driver Assistance Package⁵ <i>Requires Multimedia Pkg</i>
● ● ● ● ●	Active Distance Assist DISTRONIC®, Active Steering Assist ¹⁶
● ● ● ● ●	Active Lane Change Assist, ²⁴ Evasive Steering Assist ¹⁴
● ● ● ● ●	Active Brake Assist w/Cross-Traffic Function ¹⁵
● ● ● ● ●	Congestion Emergency Braking, Active Emergency Stop Assist
● ● ● ● ●	Active Lane Keeping Assist, ²⁰ Active Blind Spot Assist ⁷
● ● ● ● ●	Active Speed Limit Assist, Route-based Speed Adaptation ²⁵
● ● ● ● ●	PRE-SAFE PLUS
● ● ● ● ●	Extended Restart in Stop-and-Go Traffic
● ● ● ● ●	<i>Included only in combination w/Parking Assistance Pkg</i>
● ● ● ● ●	Enhanced Radar-Based Regenerative Braking <i>GLC 350e</i>
● ● ● ● ●	Anticipatory shift strategy <i>GLC 350e</i>
○ ○ ○ ○ ○	Parking Assistance Package
● ● ● ● ●	Active Parking Assist, Rear Cross-Traffic Alert ²⁶
● ● ● ● ●	Surround View System ⁸
● ● ● ● ●	HANDS-FREE ACCESS for liftgate
○ ○ ○ ○ ○	Exterior Lighting Package
● ● ● ● ●	LED Intelligent Light System headlamps
● ● ● ● ●	Adaptive Highbeam Assist
○ – – – –	AMG Line
● ● ● ● ●	AMG body styling
● ● ● ● ●	19" AMG twin 5-spoke wheels ¹
● ● ● ● ●	Sport brake system
● ● ● ● ●	Sport front seats
● ● ● ● ●	Flat-bottom sport steering wheel ²⁷
● ● ● ● ●	Brushed aluminum pedals, AMG floor mats, black headliner
○ – ○ ○ ○	Night Package <i>GLC 300 requires AMG Line</i>
● ● ● ● ●	Gloss Black exterior accents <i>Elements vary by model</i>
● ● ● ● ●	19" AMG twin 5-spoke wheels w/black accents <i>GLC 300 only</i>
– – ○ – –	AMG Performance Studio Package <i>NA w/trailer hitch</i>
● ● ● ● ●	AMG Night Package <i>Gloss Black exterior accents</i>
● ● ● ● ●	AMG Optics Package <i>Aerodynamic elements in Gloss Black</i>

GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Individual options
– – ○ ○ ●	AMG Track Pace <i>GLC 43 requires Multimedia Pkg</i>
– – ○ ○ ●	AMG DRIVE UNIT steering-wheel performance controls
– – ○ ● ●	AMG Performance Exhaust System
– – – – ○	AMG Ceramic Composite Front Braking System ¹⁸
– – ○ ○ ○	AMG Exterior Carbon Fiber Package <i>Side mirrors</i>
– – – ○ ○	AMG Aerodynamics Package <i>NA w/trailer hitch</i>
– – – ○ ○	Rear spoiler lip in Gloss Black <i>Requires Night Pkg, NA GLC 43 SUV</i>
○ ○ ○ ○ ○	Brushed aluminum running boards
○ ○ – – –	Off-Road Engineering Package <i>GLC 300 4MATIC only</i>
○ ○ ○ ○ ○	Trailer hitch (Class II) w/Trailer Stability Assist ¹²
○ ○ ○ ○ ○	<i>NA w/AMG Aerodynamics or Performance Studio Pkgs</i>
○ – – – –	Spare tire <i>Replaces lockable underfloor storage compartment</i>
○ ○ ● ● ●	Front passenger-seat memory <i>Includes adjustable thigh support</i>
○ ○ ○ ○ ○	Ventilated front seats <i>Requires leather upholstery²⁸</i>
– – ○ ○ ○	AMG Performance front seats ²⁸
○ ○ ○ ○ ○	Heated rear seats
○ ○ – – –	Heated round steering wheel ²⁷
– – ● ● ●	AMG Performance steering wheel in Nappa leather ²⁹
– – ○ ○ ●	AMG Performance steering wheel in Nappa/DINAMICA ²⁹
– – ○ ○ ○	AMG Performance steering wheel in DINAMICA ^{29,30}
– – – ○ ○	AMG Performance steering wheel in DINAMICA/Carbon Fiber ²⁹
○ ○ ● ● ●	Topstitched MB-Tex upper dash and door trim ³¹
– – ▲ – ▲	Replace standard red or silver seat belts with black ³²
○ ○ ○ ○ –	Power glass Panorama roof <i>SUVs</i>
○ ○ ○ ○ ○	3-zone climate control
○ ○ ○ ○ ○	Heat- and noise-insulating front door glass
○ ○ ○ ● ●	Reconfigurable 12.3" digital instrument cluster
○ ○ ○ ○ ○	Head-Up Display ¹⁰ <i>AMG models include AMG-specific content</i>
○ ○ ○ ● ●	Burmester® Surround Sound System <i>Also std on GLC 43 Coupe</i>
○ ○ ○ ○ ○	Inductive wireless charging and NFC pairing ³³
○ ○ ○ ○ –	Leather upholstery
– – – ○ ●	Nappa leather upholstery
○ ○ ○ ○ ○	<i>designo</i> ® Nappa leather upholstery ³⁴
▲ ▲ ▲ ▲ ▲	Natural Grain Grey Oak or Walnut wood trim
▲ ▲ – – –	Natural Grain Brown Ash wood trim
▲ ▲ ▲ ▲ ▲	Natural Grain Black Ash wood and aluminum trim
▲ ▲ ▲ ▲ ▲	Dark Brown Linden wood trim
– – ○ ○ ○	AMG Carbon Fiber trim
○ ○ ○ ○ ○	Metallic or <i>designo</i> paintwork

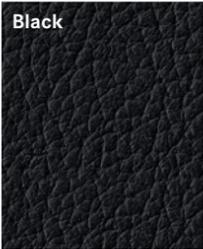
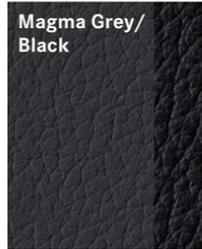
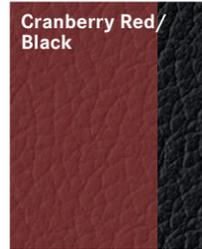
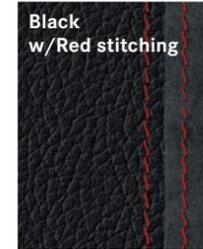
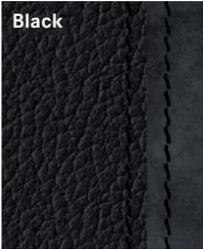
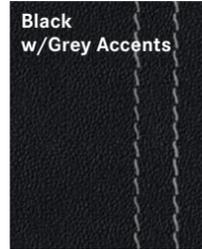
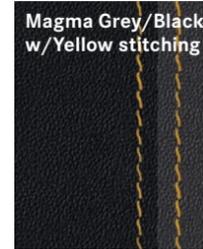
GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Option Packages
○ ○ ○ ○ ○	AMG Line
● ● ● ● ●	AMG body styling
● ● ● ● ●	19" AMG twin 5-spoke wheels ¹
● ● ● ● ●	Sport brake system
● ● ● ● ●	Sport front seats
● ● ● ● ●	Flat-bottom sport steering wheel ²⁷
● ● ● ● ●	Brushed aluminum pedals, AMG floor mats, black headliner
○ – ○ ○ ○	Night Package <i>GLC 300 requires AMG Line</i>
● ● ● ● ●	Gloss Black exterior accents <i>Elements vary by model</i>
● ● ● ● ●	19" AMG twin 5-spoke wheels w/black accents <i>GLC 300 only</i>
– – ○ – –	AMG Performance Studio Package <i>NA w/trailer hitch</i>
● ● ● ● ●	AMG Night Package <i>Gloss Black exterior accents</i>
● ● ● ● ●	AMG Optics Package <i>Aerodynamic elements in Gloss Black</i>

GLC 300 GLC 350e AMG GLC 43 AMG GLC 63 AMG GLC 63 S	Individual options
– – ○ ○ ○	AMG Exterior Carbon Fiber Package <i>Side mirrors</i>
– – – ○ ○	AMG Aerodynamics Package <i>NA w/trailer hitch</i>
– – – ○ ○	Rear spoiler lip in Gloss Black <i>Requires Night Pkg, NA GLC 43 SUV</i>
○ ○ ○ ○ ○	Brushed aluminum running boards
○ ○ – – –	Off-Road Engineering Package <i>GLC 300 4MATIC only</i>
○ ○ ○ ○ ○	Trailer hitch (Class II) w/Trailer Stability Assist ¹²
○ ○ ○ ○ ○	<i>NA w/AMG Aerodynamics or Performance Studio Pkgs</i>
○ – – – –	Spare tire <i>Replaces lockable underfloor storage compartment</i>
○ ○ ● ● ●	Front passenger-seat memory <i>Includes adjustable thigh support</i>
○ ○ ○ ○ ○	Ventilated front seats <i>Requires leather upholstery²⁸</i>
– – ○ ○ ○	AMG Performance front seats ²⁸
○ ○ ○ ○ ○	Heated rear seats
○ ○ – – –	Heated round steering wheel ²⁷
– – ● ● ●	AMG Performance steering wheel in Nappa leather ²⁹
– – ○ ○ ●	AMG Performance steering wheel in Nappa/DINAMICA ²⁹
– – ○ ○ ○	AMG Performance steering wheel in DINAMICA ^{29,30}
– – – ○ ○	AMG Performance steering wheel in DINAMICA/Carbon Fiber ²⁹
○ ○ ● ● ●	Topstitched MB-Tex upper dash and door trim ³¹
– – ▲ – ▲	Replace standard red or silver seat belts with black ³²
○ ○ ○ ○ –	Power glass Panorama roof <i>SUVs</i>
○ ○ ○ ○ ○	3-zone climate control
○ ○ ○ ○ ○	Heat- and noise-insulating front door glass
○ ○ ○ ● ●	Reconfigurable 12.3" digital instrument cluster
○ ○ ○ ○ ○	Head-Up Display ¹⁰ <i>AMG models include AMG-specific content</i>
○ ○ ○ ● ●	Burmester® Surround Sound System <i>Also std on GLC 43 Coupe</i>
○ ○ ○ ○ ○	Inductive wireless charging and NFC pairing ³³
○ ○ ○ ○ –	Leather upholstery
– – – ○ ●	Nappa leather upholstery
○ ○ ○ ○ ○	<i>designo</i> ® Nappa leather upholstery ³⁴
▲ ▲ ▲ ▲ ▲	Natural Grain Grey Oak or Walnut wood trim
▲ ▲ – – –	Natural Grain Brown Ash wood trim
▲ ▲ ▲ ▲ ▲	Natural Grain Black Ash wood and aluminum trim
▲ ▲ ▲ ▲ ▲	Dark Brown Linden wood trim
– – ○ ○ ○	AMG Carbon Fiber trim
○ ○ ○ ○ ○	Metallic or <i>designo</i> paintwork

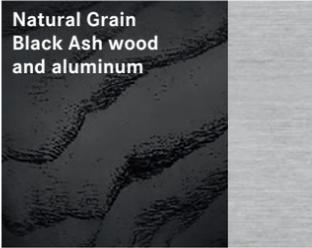
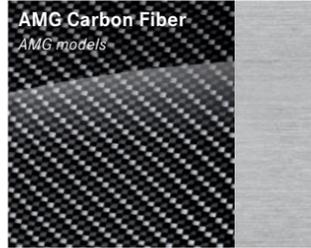
UPHOLSTERY

				
● GLC 300 ● GLC 350e	● AMG GLC 43 ● AMG GLC 63	○ GLC 300 <i>shown</i> ○ GLC 350e ○ AMG GLC 43	● AMG GLC 63 S ○ AMG GLC 63	○ All models

UPHOLSTERY COLORS

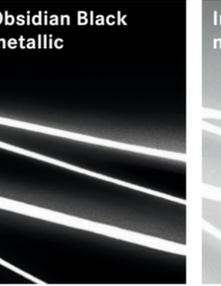
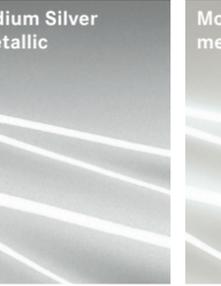
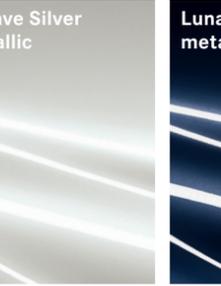
					
MB-Tex, leather, or Nappa leather	MB-Tex or leather GLC 300, GLC 350e, AMG GLC 43	MB-Tex or leather GLC 300, GLC 350e, AMG GLC 43	MB-Tex or leather GLC 300 w/AMG Line, AMG GLC 43	MB-Tex or leather GLC 300 w/AMG Line, AMG GLC 43	MB-Tex/DINAMICA or leather AMG GLC 43
					
MB-Tex/DINAMICA AMG GLC 63	Nappa leather AMG GLC 63, GLC 63 S	Nappa leather AMG GLC 63, GLC 63 S	Nappa leather AMG GLC 63 S	Nappa leather AMG GLC 63, GLC 63 S	designo Nappa leather

TRIM

			
Natural Grain Brown Ash wood GLC 300, GLC 350e			
			
Natural Grain Black Ash wood and aluminum	AMG Carbon Fiber AMG models		

- Standard
- Optional
- ▲ No-charge option

PAINTWORK

					
Brilliant Blue metallic	Selenite Grey metallic	Graphite Grey metallic	designo Cardinal Red metallic	designo Diamond White metallic	designo Selenite Grey Magno (matte)

WHEELS

				
18" split 5-spoke ▲ GLC 300 SUV ▲ GLC 350e	18" 5-spoke ▲ GLC 300 SUV ▲ GLC 350e	18" aero ○ GLC 350e	19" 5-spoke silver w/black accents ● GLC 300 Cpe ○ GLC 300 SUV ○ GLC 350e	19" 10-spoke ○ GLC 300 ○ GLC 350e
				
19" aero ○ GLC 350e	19" AMG® twin 5-spoke silver w/black accents ○ GLC 300 SUV ○ GLC 300 SUV AMG Line Night Pkg	20" twin 5-spoke ○ GLC 300 ○ GLC 350e	20" AMG multispoke silver ○ GLC 300 SUV Requires AMG Line ○ GLC 300 Cpe AMG Line	20" AMG multispoke w/black accents ○ GLC 300 SUV Requires Night Pkg ○ GLC 300 Cpe Night Pkg
				
20" AMG Y 5-spoke silver w/black accents ● GLC 43 ○ GLC 300 SUV Requires AMG Line	20" AMG twin 5-spoke silver w/black accents ● GLC 63 ○ GLC 63 ● GLC 63 S ○ GLC 63 S	21" AMG split 10-spoke silver or w/black accents ○ GLC 43	21" AMG multispoke silver or black ○ GLC 63 ○ GLC 63 S	21" AMG forged cross-spoke silver or black ○ GLC 63 S Coupe

THE DIFFERENCE IS IN EVERY EXPERIENCE

The moment you take delivery of your new Mercedes-Benz, it starts to deliver for you. The joys of driving are engineered to excite and endure. Its progressive technology is designed to keep you connected now, and at the forefront of a changing world. And the people who stand behind your Mercedes-Benz are devoted to earning their Star, and your trust.



Daily commute or roadtrip, thoughtful technology helps make any journey a joy.

Mercedes me connect puts a network of features in your car, on your smartphone, and in the digital world around you.² And all of them collaborate to help keep you on track, on time, and feeling you're on top of your real world.

- You can remote-start your car, locate where it's parked, configure vehicle settings from your phone, and more.
- You can look up destinations on your phone and send them to the MB Navigation system in your car.
- You can offer WiFi to your passengers, and enjoy audio from all over the planet with TuneIn Radio.

Your car's MB Navigation map database can be updated in your driveway, over the air, up to twice a year for three years. There's no need to bring it to the dealership.

Wherever you drive, there's a team of supportive people looking out for you.

Mercedes-Benz was the first automaker to introduce its own **Roadside Assistance Program** in the US. For more than 35 years, customers have called on—and counted on—factory-trained experts in times of need.³⁵

- A button in your car can connect you. If an air bag or seat-belt tensioner is activated, your car can place the call on your behalf, and even transmit your location.
- They can send help—usually a trained dealer service technician—to your location, even for a jump-start.
- If you see a warning light, so can the experts, and they can often help diagnose trouble over the phone.

Mercedes me Concierge can fulfill a range of requests like hotel and restaurant reservations for a monthly fee.

- They can look up a destination or point of interest for you, then download it right to your car's MB Navigation.
- They can give turn-by-turn directions as you drive.

Your Mercedes-Benz experience should always feel special.

Driving a Mercedes-Benz feels like joining a club, as well as a family. Wherever you go, you're part of a history that started with the first car, and always keeps racing ahead.

- For decades, groundbreaking innovations have protected, entertained and indulged Mercedes-Benz drivers first. While many have gone on to become the standard for all cars, you get to drive the future, today.
- From the **AMG Lounge** to **#MBPhotoPass** on Instagram, Mercedes-Benz owners have many ways to connect and interact.

Your car and your dealer are in on it, too.

- *Mercedes me* lets your car communicate its service needs to your preferred dealer.
- Your dealer can reach out to you to book an appointment or offer drive-in service.

Committed to Community

Mercedes-Benz USA is committed to educating and empowering the next generation of diverse leaders. To help equip them with the tools for success, MBUSA partners with two national organizations that invest in the futures of young people in communities across the country. As a Mercedes-Benz driver, you become a part of this effort to give hundreds of thousands of youth a better life today, and all of us a brighter tomorrow. *Learn more about how Mercedes-Benz USA gives back at MBUSA.com/community*



A nationwide network of youth sports programs, Laureus Sport for Good USA is focused on improving the health, education, employment and social cohesion of youth in underserved communities. Since 2012, Laureus USA has helped nearly half a million young people in 150 cities. *To learn more, visit laureususa.com*

JOHNNY MAC SOLDIERS FUND

Johnny Mac Soldiers Fund helps honor military service and sacrifice by providing scholarships to veterans and military family members—particularly the children of our nation's fallen and disabled. Since 2014, Johnny Mac has awarded \$12 million in scholarships to more than 1,000 students. *To learn more, visit johnnymac.org*

ENDNOTES

- * Item is optional or not available on some models. See Packages and Options listing in this brochure or visit MBUSA.com for more information.
- 1 Lower-aspect-ratio tires and accompanying wheels provide substantially increased treadwear, increased tire noise and reduced ride comfort. Serious wheel and tire damage may occur if the vehicle is operated on rough or damaged road surfaces or upon encountering road debris or obstacles. These tires are not designed for use on snow and ice. Winter tires mounted on appropriately sized and approved wheels are recommended for driving in those conditions.
- 2 All *Mercedes me* services operate only where cellular and GPS signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. *Mercedes me connect assist* services, and 3 years of *Mercedes me connect* services are included at no additional charge with new-vehicle sales and leases at an authorized Mercedes-Benz dealer. Models with MB Navigation also include 3 years of over-the-air map updates (up to twice per year), 3 years of live traffic information provided by HERE Technologies, 1 year of Concierge Service, and a 1-month trial (up to 1GB) of in-vehicle WiFi and streaming audio. Subscriber Agreement is required for service to be active. Some services are only available on select vehicles. Your PIN is required to use certain services. Connection may be limited by cellular signal and other factors. Features may be introduced and updated at varying dates, and may also require a vehicle software update. Some services may be limited or restricted in some areas. Driver is responsible for complying with traffic and other laws. The *Mercedes me connect* Mobile App is compatible with Apple iPhone® models and Android-based phones, and may require a software update. See your dealer or MBUSA.com/mercedesme for details.
- 3 2020 EPA estimated fuel economy. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length.
- 4 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow is obtained with winter tires.
- 5 Even the most advanced safety systems may not be sufficient to avoid an accident. Please refer to more detailed information on specific systems elsewhere in this brochure, at MBUSA.com, and in the vehicle's Operator's Manual. Some systems may be optional.
- 6 Active Brake Assist may not be sufficient to avoid an accident. It does not react to certain stationary or suddenly moving objects or pedestrians, may not react in certain situations where objects cannot be clearly identified, nor does it recognize or predict the curvature and/or lane layout of the road or every movement of vehicles and pedestrians ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. See Operator's Manual for system operating speeds and additional information and warnings.
- 7 Blind Spot Assist is a warning system only. Blind Spot Assist or Active Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of approaching vehicles. It must not be used as a substitute for driver awareness and checking of surrounding traffic conditions. Exit Warning Assist feature operates up to three minutes after vehicle is switched off, or until indicator in mirror flashes three times. See Operator's Manual for system's operating speeds and additional information and warnings.
- 8 Rearview camera and Surround View System do not audibly notify driver of nearby objects and are not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited by camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the cameras.
- 9 While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area, may require periodic updating, and may not reflect recent or temporary changes to roadways.
- 10 Display may not be visible with certain eyewear, including polarized glasses.
- 11 Apple CarPlay™ is a product of Apple Inc. Android Auto is a product of Google Inc. Device and app providers' terms and privacy statements apply. Requires connected compatible device and data plan. Apps, content and features are selected solely by their providers. Connection to apps and streaming services may be limited by the device's network connection. Data usage is routed through device and subject to fees, charges and restrictions in user's wireless plan. Vehicle's factory audio/information interface may not be used simultaneously with Apple CarPlay or Android Auto. When Apple CarPlay or Android Auto is in use, the steering-wheel voice control button accesses Siri® or Google voice recognition software for voice commands.
- 12 Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details.
- 13 Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.
- 14 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Driver's deliberate steering inputs are required to initiate the system's action, and can override its intervention at any time. See Operator's Manual for system operating speeds and additional information and warnings.
- 15 Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. Braking effectiveness also depends on proper brake maintenance, and tire and road conditions. See Operator's Manual for system operating speeds and additional information and warnings.
- 16 Active Distance Assist DISTRONIC® cruise control is not a substitute for active driving involvement. It does not adapt cruising speed in response to stationary objects, nor does it predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. Active Steering Assist requires driver to hold steering wheel and be ready to steer vehicle at any time. It may not recognize lane markings in some lighting, weather and road conditions. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely.
- 17 Driving range may vary based on terrain, temperature, driving style and other factors. Charging times are estimated and may vary by location and equipment. Charging stations must be J1772-compatible. See your dealer for more information.
- 18 The carbon-ceramic front brakes are designed expressly for high-performance braking. It is a characteristic of their materials and design that brake noise/squeal may result, along with differing brake pedal feel at lower brake temperatures compared to higher operating temperatures.
- 19 Stated rates of acceleration are estimated based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.
- 20 Driving while drowsy or distracted is dangerous and must be avoided. ATTENTION ASSIST™ is a warning system only. ATTENTION ASSIST and Active Lane Keeping Assist may be insufficient to alert a fatigued or distracted driver of lane drift and cannot be relied on to avoid an accident or serious injury. See Operator's Manual for system's operating speeds and additional information and warnings.
- 21 PRE-SAFE® closes the side windows when the system's sensors detect side movements that suggest a possible rollover or side impact. A small gap is left near the fully closed position. Audio/multimedia system must be turned on for PRE-SAFE Sound to operate.
- 22 An adapter cable is required to connect a device with an earlier-generation USB port.
- 23 The purchase of a new, SiriusXM®-equipped vehicle includes a 6-month introductory subscription to the SiriusXM All Access package. Eligible pre-owned vehicles equipped with SiriusXM will receive a 3-month trial subscription to SiriusXM All Access package. Trial length and service availability may vary by model, model year or trim. If you decide to continue your subscription after your trial, the plan you choose will automatically renew and you will be charged according to your chosen payment method at then-current rates. Fees and taxes apply. To cancel you must call SiriusXM at 1-866-635-2349. See SiriusXM Customer Agreement for complete terms at siriusxm.com. All fees and programming subject to change.
- 24 Active Lane Change Assist is not a substitute for active driving involvement. It estimates but does not predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the driving inputs necessary to retain control of the vehicle. System may not detect some objects, obstacles or vehicles in the area into which the vehicle would move. See Operator's Manual for system operating speeds and additional information and warnings.
- 25 Driver is responsible for safely slowing and/or stopping vehicle at intersections, and for giving right-of-way to other drivers. System is not a substitute for driver awareness to posted speed limits and other conditions. Driver is responsible for safely operating vehicle in accordance with local traffic laws and driving conditions.
- 26 Parking assistance systems are not substitutes for driver attention to the immediate surroundings, as well as any people, animals or vehicles in or approaching the vehicle's maneuvering range. System cannot determine if a space is legally available or of a suitable surface for parking. See Operator's Manual for additional information, tips and warnings.
- 27 Heated steering wheel replaces flat-bottom steering wheel in AMG Line or *designo*® interior package with round wheel.
- 28 Not available with some upholstery. Please see MBUSA.com or your dealer.
- 29 Steering wheel options may not be ordered together.
- 30 Requires AMG DRIVE UNIT.
- 31 With Nappa leather grain on GLC 63 S.
- 32 Black upholstery w/Red stitching includes standard Red seat belts on AMG GLC 63 S. Black Nappa leather w/Grey Accents includes standard Silver seat belts on AMG GLC 63 S. Black seat belts are optional at no extra charge.
- 33 Wireless charging and NFC pairing available only for devices with compatible technology and size. See Operator's Manual for more information. Devices sold separately.
- 34 *designo* interior package includes additional items, and may exclude items in other packages if ordered together. Please see MBUSA.com or your dealer.
- 35 Roadside Assistance repairs may involve charges for parts, service and towing. Vehicle must be accessible from main roads. Depending on the circumstance, these services may be provided by an outside provider, courtesy of Mercedes-Benz Roadside Assistance. Restricted roadways, acts of nature and vehicle accessibility may limit our ability to provide services to you. For full details, eligibility requirements, and limitations/exclusions of Sign and Drive services, as well as the Roadside Assistance Program, please see your dealer.